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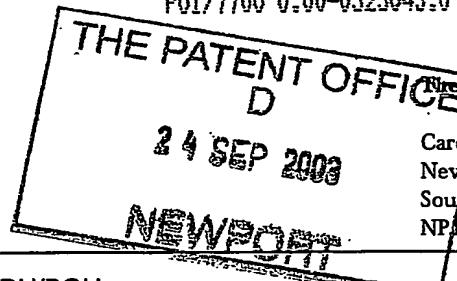
4 October 2004

*Stephen Hardley*

020703 E641538/1 00284  
P01/7700 0.00-0323043.0

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1. Your reference

P34693-/JDU/BOU

2. Patent application number

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24 SEP 2003

0323043.0

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Lux Biotechnology Limited  
ETTC, Altrick Building, King's Buildings  
Edinburgh  
EH9 3JL  
UK

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

8576845001

4. Title of the invention

"Biochip"

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Murgitroyd & Company RGC Jenkins & Co  
165-169 Scotland Street 26 Caxton Street  
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1198013

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03966736001FS1/77  
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7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

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8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:  
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Priority documents

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Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

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11.

I/We request the grant of a patent on the basis of this application.

*Murgitroyd & Co*

Signature

Date

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12. Name and daytime telephone number of person to contact in the United Kingdom

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1        Biochip

2

3        The present invention concerns a novel microdevice  
4        (biochip) for screening a plurality of biomolecule-  
5        analyte interactions.

6

7        A biochip may be defined as a collection of  
8        miniature test sites onto which a number of  
9        biomolecules are attached with high density and in a  
10       defined microarray on a solid surface such as a  
11       silicon wafer. With a typical size of 1cm<sup>2</sup>, the  
12       biochip enables simultaneous tests to be conducted,  
13       facilitating high throughput of testing.

14

15       Many biomolecules are active only in solution or in  
16       the presence of a second molecule. However often  
17       the activated form of the biomolecule has a finite  
18       useful lifespan, thereby curtailing the shelf-life  
19       of any biochip containing it. In particular the  
20       need for water and nutrients to maintain viability  
21       has limited the use of micro-organisms (such as  
22       bacteria or fungi) in biochips.

1 The present invention concerns a biochip able to  
2 store a first biomolecule separately to a second  
3 molecule able to activate it, but wherein the first  
4 biomolecule and second molecule can be selectively  
5 mixed together to cause the first biomolecule to be  
6 activated when the biochip is required. This design  
7 of biochip has the advantage that the first  
8 biomolecule may be stored in an inactive form  
9 providing a longer shelf-life for the biochip.

10

11 The present invention provides a microdevice  
12 comprising a plurality of individual chambers,  
13 wherein at least one of said chambers contains a  
14 first reactant in non-active form, a second reactant  
15 able to activate said first reactant when mixed  
16 therewith, wherein said first and second reactants  
17 are separated from each other by a separating means,  
18 wherein said separating means is displaced or  
19 perforated by laser activation thereby allowing said  
20 first and second reactants to be mixed together  
21 within said chamber and causing said first reactant  
22 to be activated.

23

24 The first reactant may be a micro-organism present  
25 in inactive form, for example as a spore. Mention  
26 may be made of fungal spores in this regard, but  
27 bacterial spores or other inactive forms of bacteria  
28 may also be used in the biochip. In this  
29 embodiment, the second reactant may be water, or may  
30 be a mixture of water and nutrients (e.g. sugars,  
31 amino acids, and/or metal ions) required to  
32 stimulate activation of the micro-organism.

1 Alternatively, the first reactant may be a protein  
2 or nucleic acid which requires the second reactant  
3 for activation. For example certain enzymes require  
4 the presence of a co-factor (e.g. metal ions, ATP,  
5 ADP or the like) for activity and these combinations  
6 would be suitable for use in the present invention.  
7

8 To specifically inject a single chamber, a mechanism  
9 has been devised which allows accurate dispensing of  
10 liquid so that luminescence may be measured  
11 simultaneously. This site-specific injection is  
12 achieved using a novel method of laser stimulated  
13 injection. A laser beam is directed to a site on  
14 the chip composed of a light absorbing material  
15 which expands rapidly. Adjacent to this site is a  
16 chamber containing the fluid to be injected.  
17 Expansion of the laser-irradiated spot results in  
18 expansion of the material pushing the liquid into  
19 the chamber. The pressure of fluid breaks the  
20 temporary seal of the separating means which  
21 prevents the liquid flowing into chambers  
22 prematurely. The advantage of this method is that  
23 the biochip does not require electronic wiring and  
24 the use of a laser to activate individual chambers  
25 means that highly accurate results can be obtained  
26 without perturbing the samples. Other mechanisms  
27 for specific injection of fluid are described in  
28 Figure 3. Figure 3 shows different possible designs  
29 for laser activation.  
30

31 In Figure 3a) the substrate is held within a  
32 membrane "bubble" under tension. The membrane acts

1 as the separating means. The laser ruptures the  
2 membrane and its contents are released.

3

4 In Figure 3b) the substrate is held within a  
5 separate chamber with a pressure sensitive seal.  
6 The pressure sensitive seal acts as the separating  
7 means. The laser causes heat sensitive material in  
8 the separate chamber to expand, rupturing the seal  
9 pushing reactant into the biosensor chamber  
10 containing the other reactant.

11

12 In Figure 3c) the first or second reactant is held  
13 within a cylindrical chamber, and a seal prevents  
14 contents mixing. The laser causes heat-sensitive  
15 material to expand, breaking the seal, and pushes  
16 the first or second reactants into the biosensor  
17 chamber containing the other reactant in similar way  
18 to a hypodermic syringe.

19

20 In Figure 3d) the first and second reactants are  
21 each held within a separate chamber and the  
22 connection between the chambers is sealed by a  
23 piston which acts as the separating means. The  
24 piston is anchored in a heat-sensitive material.  
25 The laser causes the heat-sensitive material to  
26 expand, pushing the piston, opening the seal, and  
27 mixing the contents of two chambers.

28

29 The use of the biochip with an imaging system is  
30 shown in Figure 4. It is envisaged that the biochip  
31 may be mounted onto plastic cassettes that fit into

1 the test chambers of commercially available  
2 luminometer or fluorometer equipment.

3

4 As mentioned above, the mixing of the first and  
5 second reactants is achieved by displacement or  
6 perforation of a separating means through use of a  
7 laser. The accuracy of focus achievable with a  
8 laser beam enables predetermined chambers within the  
9 biochip to be selectively activated and this ability  
10 to select just specific chambers for activation  
11 represents a significant advance in the art.

12

13 The separating means may be a membrane which is  
14 directly perforated by the laser. Alternatively,  
15 the laser may be focused onto a light absorbing  
16 material which expands to either cause rupture of  
17 the separating means or its displacement, sufficient  
18 to allow mixing of the first and second reactants.

19

20 In one embodiment the first reactant is a fungal  
21 spore immobilised onto the chamber. The spores may  
22 be held in a matrix which is easily wettable to  
23 achieve fast activation. Test substances may be  
24 added onto the chip using array spotter or inkjet  
25 technology. The chip is then sealed to retain  
26 moisture within the chambers.

27

28 The biochip may be formed from any suitable base  
29 material, typically a silicon wafer. Other base  
30 materials which may be contemplated include silicon  
31 dioxide, indium fin oxide, alumnia, glass and

1 titania. Moulded plastics or ceramics may also be  
2 suitable.

3

4 Generally the base material is micro-machined to  
5 have the desired configuration of chambers and  
6 channels. Micro-machining may be carried out using  
7 techniques known in the art or in the related art of  
8 semi-conductor and electronics manufacture, for  
9 example, laser ablation, electrodeposition, vapor  
10 deposition, chemical etching, dry etching,  
11 photolithography and the like. In its simplest form  
12 the biochip may comprise a grid pattern of separate  
13 chambers etched onto a silicon wafer.

14

15 The first and second reactants, and any other  
16 ingredients to be contained within the chamber, may  
17 be located onto all or any of the chambers on the  
18 pre-micro-machined base material. Known techniques  
19 such as ink-jet technology may be used for accurate  
20 placement of pre-determined aliquots of each  
21 ingredient/reactant. Optionally an adhesive  
22 substance may be used to ensure retention of the  
23 first and/or second reactant, and such adhesive  
24 substance may be applied prior to the introduction  
25 of the first and/or second reactant, simultaneously  
26 with the first and/or second reactant or  
27 subsequently as a covering layer.

28

29 In one embodiment, the separating means is located  
30 in each chamber dividing the chamber into two parts  
31 (which may be the same or of different

1 areas/volumes) prior to introduction of the first  
2 and second reactants.

3

4 Alternatively, the separating means may be applied  
5 as a layer on top of either one of the first or  
6 second reactants, which reactant has already been  
7 located in the chamber. The other of the first or  
8 second reactants may then be located on top of the  
9 separating means prior to the biochip being sealed.

10

11 Once the first reactant, the separating means and  
12 the second reactant have been located in the  
13 biochip, the biochip is sealed with a suitable outer  
14 layer. The outer layer should be strong enough to  
15 withstand damage and should also prevent leakage and  
16 evaporation. Mention may be made of nitro-cellulose  
17 or polypropylene as being suitable materials.

18

19 A preferred first reactant are fungal spores, in  
20 particular spores of filamentous fungi. Suitable  
21 fungi include *Aspergillus* sp. and *Neurospora* sp. A  
22 yeast such as *Saccharomyces cerevisiae* may also be  
23 used.

24

25 Optionally the fungi will have been bio-engineered  
26 to luminesce or fluoresce in the presence of a pre-  
27 selected analyte.

28

29 Optionally, the luminescence output varies in  
30 response to the presence or absence of the pre-  
31 selected analyte.

1     Optionally the luminescent protein is a foreign  
2     protein and the filamentous fungi is genetically  
3     engineered to express that protein and to be  
4     luminescent, by introduction of the relevant gene.

5

6     The gene for a luminescent protein may be obtained  
7     from firefly (*Photinus pyralysis*), crustaceans  
8     (*Cyridina hilgendorfi*), dinoflagellates (*Noctilucus*  
9     *militaris*, *Gonyaulax polyhedra*) or naturally  
10    luminescent fungi (*Panellus stipticus*). Use of  
11    luminescent proteins of bacterial origin are also  
12    possible.

13

14    Preferred luminescent proteins include luciferase  
15    proteins, for example from *Gaussia*. Suitable genes  
16    expressing luminescent proteins are described in WO-  
17    A-99/49019.

18

19    Suitably the *Gaussia* luciferase is genetically  
20    engineered into *Neurospora crassa*, and optimised for  
21    mammalian codon usage. This mammalian gene can be  
22    successfully expressed in filamentous fungi.

23

24    *Gaussia* luciferase may be expressed in other species  
25    of filamentous fungi including *Aspergillus nidulans*  
26    and *Sclerotinia sclerotiorum* (a plant pathogen).  
27    *Gaussia* luciferase gene may be codon-optimised for  
28    codons preferred by filamentous fungi in order to  
29    increase light output. Other novel luminescent and  
30    fluorescent proteins (e.g. the calcium-sensitive  
31    *Obelin* photoprotein, and the *Ptilosarcus* green

1       fluorescent protein) may also be expressed in  
2       filamentous fungi.

3

4       In the biochip, the luciferase may be expressed in  
5       response to specific stimuli (particularly the  
6       presence of sodium ions) by driving the luciferase  
7       expression with inducible promoters. The *alcA*  
8       promoter is induced in response to ethanol  
9       utilisation (see Felenbok B (1991) "The ethanol  
10      utilisation regulation of *Aspergillus nidulans* the  
11      *alcA*-*alcR* system as a tool for expression of  
12      recombinant proteins". *Journal of Biotechnology* 17:  
13      11-18; Flippi M, Kociałkowska J, Felenbok B (2002)  
14      "Characteristics of physiological inducers of  
15      ethanol utilisation (*alc*) pathway in *Aspergillus*  
16      *nidulans*". *Biochemical Journal* 364: 25-51).

17

18      The *alcA* promoter has been used to drive expression  
19      of Green Fluorescent Protein (GFP) in *Aspergillus*  
20      *nidulans* (see Fernández-Ábalos JM, Fox H, Pitt C,  
21      Wells B and Doonan JH (1998) "Plant adapted green  
22      fluorescent protein is a versatile reporter for gene  
23      expression, protein localization and mitosis in the  
24      filamentous fungus, *Aspergillus nidulans*".

25      *Molecular Microbiology* 27: 121-130). Transformation  
26      of *Aspergillus nidulans* with luciferase genes may be  
27      fused to the *alcA* promoter. The copper  
28      metallothionein is expressed in response to copper  
29      ions and thus could form the basis of a copper  
30      biosensor through the expression of luciferase fused  
31      to the copper metallothionein promoter from  
32      *Neurospora crassa* (see Munger K, Germann UA, Lerch K

1 (1985) "Isolation and structural organisation of the  
2 *Neurospora crassa* copper metallothionein gene".  
3 *EMBO Journal* 4: 2665-2668; and Schilling B, Linden  
4 RM, Kupper U and Lerch K (1992) "Expression of  
5 *Neurospora crassa* Laccase under control of the  
6 copper inducible metallothionein promoter", *Current  
7 Genetics* 22: 197-203).

8  
9 The expression of the luminescent protein is  
10 desirably under the control of a gene promoter or  
11 enhancer sensitive to the presence of the pre-  
12 selected analyte to be assayed in the biochip.

13  
14 The pre-selected analyte is suitably sodium ions,  
15 organophosphate, alcohol or copper ions.

16  
17 The present invention also provides a method of  
18 detecting an analyte in a sample, said method  
19 comprising providing a biochip as described above  
20 wherein said first reactant in activated form is  
21 able to luminesce in the presence of said analyte;  
22 focussing a laser beam onto an expandable material  
23 located adjacent the separating means, thereby  
24 causing expansion of said expandable material and  
25 displacement or rupture of said separating means;  
26 retaining said biochip at a suitable temperature to  
27 facilitate activation for at least one hour;  
28 introducing said sample to said biochip; and  
29 measuring the luminescent output.

30  
31 The present invention also provides a microdevice  
32 comprising a plurality of individual chambers

1 wherein at least one chamber contains a first  
2 reactant in non-active form, and wherein prior to  
3 use of the microdevice a second reagent able to  
4 activate said first reagent when mixed therewith is  
5 introduced into each chamber containing said first  
6 reactant, thereby causing said first reactant to be  
7 activated.

8

9 In one embodiment, the chambers containing said  
10 first reactant are connected by a series of  
11 channels, and said second reactant is caused to flow  
12 along said channels and into the chambers containing  
13 said first reactant. Optionally said second  
14 reactant may be introduced into the chambers under  
15 pressure.

16

17 Injection of the liquid into the biosensor chambers  
18 can be accomplished in different ways. To activate  
19 all chambers, the liquid is injected through  
20 channels which connect with all or a selected group  
21 of chambers on the array. The flow of liquid may be  
22 regulated by allowing it to flow through an  
23 absorbent material ensuring uniform distribution.  
24 Following addition of the growth medium, the chip is  
25 sealed and incubated for between 4 and 24 hours.

26

27 The present invention will now be further described  
28 with reference to the following non-limiting  
29 examples and figures in which:

30

31 Figure 1 is a schematic diagram showing the  
32 arrangement of a prototype capillary tube laser

1 activated pump. During laser irradiation liquid is  
2 pushed along the tube.

3

4 Figure 2 shows photographic images of a capillary  
5 tube laser activated pump at 1 second (1s), 30  
6 seconds (30s) and 60 seconds (60s) of irradiation  
7 with a 870 nm laser beam.

8

9 Figure 3 shows alternative designs for a laser  
10 activated chamber within the biochip of the  
11 invention.

12

13 Figure 4 is a schematic diagram showing the use of  
14 the biochip of the invention within an imaging  
15 system.

16

17 Figure 5 (a) Cellulose membrane coated with spores  
18 of *Neurospora crassa* (Bar = 1 mm). (b) Cellulose  
19 membrane after placing on agar for 24 hours results  
20 in germination of spores and formation of mycelial  
21 colonies (Bar = 1 mm).

22

23 Figure 6 Biochip populated with germinating spores  
24 of *Neurospora crassa*. Spores were hydrated for 2  
25 hours and show growth. (Bar = 100  $\mu$ m).

26

27 Example 1

28

29 Laser irradiation of distilled water containing  
30 activated charcoal particles.

31

1 A liquid consisting of 10mg activated charcoal per  
2 ml distilled water was drawn into a glass capillary  
3 tube of 1 mm outer diameter, 0.58 mm inner diameter.  
4 The activated charcoal was used since it possesses a  
5 dark colour which absorbs the maximum amount of  
6 light. One end of the capillary was sealed. The  
7 loaded capillary was placed in the stage of an  
8 inverted microscope and imaged using a X10 Plan Apo  
9 objective (NA = 0.45). The multi-photon system  
10 consisted of a Bio-Rad Radiance 2100 with a coherent  
11 Mira Ti-Sapphire laser tuned to 870 nm. The laser  
12 was used a full power and scanned for 50 x 2-second  
13 pulses. Upon irradiation, the laser energy caused  
14 the water to heat up, and boil. The boiling created  
15 water vapour, which pushed the liquid along the  
16 capillary tube. A schematic illustration of the  
17 experiments is illustrated in Figure 1.  
18

19 Figure 2 shows images of the capillary tube at 1s,  
20 30s and 60s of laser irradiation. At 30s, 0.195 $\mu$ l  
21 of water has been pushed along the tube. After 60s,  
22 0.298 $\mu$ l of water has been pushed along the tube.  
23 The irregular black lines with the water are moving  
24 particles of activated charcoal. The movement of  
25 the water clearly demonstrates that a laser can be  
26 used to cause a flow of liquid sufficient to  
27 facilitate mixing of the first and second reactants  
28 in a chamber of the biochip.

29  
30  
31

1      Example 2

2

3      Manufacture of a biochip containing fungal spores as  
4      a first reactant.

5

6      Spore immobilisation

7      Cellulose membrane (cellophane) was cut into squares  
8      of 1.5mm x 1.5mm. The membranes were then moistened  
9      with distilled water and sterilised in an autoclave.  
10     Spores of *Neurospora crassa* were harvested and  
11     suspended in a solution of 5% milk and 2% glutamic  
12     acid. The spore solution was then added to the  
13     cellulose squares, coating them with spores (Figure  
14     5a). The cellulose squares were then placed in a  
15     Petri dish and dried in a laminar flow hood for 2  
16     hours. After 2 weeks storage at 20°C the spore-  
17     coated squares were then placed on malt extract agar  
18     and incubated for 24 hours. After microscopic  
19     examination, it was noted that germination had  
20     occurred and mycelial colonies were developed  
21     (Figure 5b).

22

23     Prototype biochip

24     Nitrocellulose (pyroxylin) was dissolved in absolute  
25     ethanol and painted onto a silicon (approx 1.5 cm<sup>2</sup>)  
26     wafer with electron-beam etched squares of 100 µm x  
27     100 µm and 0.5 µm height. The nitrocellulose was  
28     allowed to dry for 20 minutes and then peeled off  
29     the silicon wafer. This process resulted in a  
30     "negative" imprint of the silicon wafer consisting  
31     of 100 µm square wells of 0.5 µm deep. Spores were  
32     then deposited on the surface of the chip.

1 Polylycine may be sprayed onto the chambers prior to  
2 introduction of spores. The polylycine acts as an  
3 adhesive to retain the fungal spores which may be  
4 accurately placed into each chamber using ink-jet  
5 technology. Between 1 and 100 spores may be located  
6 per chamber. The biochip was dried in a laminar  
7 flow hood at 25°C. The drying process was complete  
8 within 1-5 minutes thus ensuring that the spores  
9 remained dormant. For activation, the entire chip  
10 was then hydrated with 20  $\mu$ l of distilled water.  
11 The chip was inverted and placed onto a coverslip  
12 (sandwiching the spores between the cellulose and  
13 glass). After 2 hours the sample was examined on a  
14 microscope and germination had occurred (Figure 6).  
15 Spores were subsequently observed over a period of 4  
16 hours, and exhibited normal growth.

17  
18 Several biochip layers may be combined, each may  
19 contain growth media and substrates (e.g.  
20 coelenterazine) or fluorescent probes (e.g.  
21 propidium iodide, FM4-64). When use of the biochip  
22 is required, separating layers may be perforated by  
23 focusing a laser beam onto them. The rupture of the  
24 separating layer enables the growth medium (or other  
25 solution containing substrates e.g. coelenterazine)  
26 to flow into the lower compartment containing the  
27 dormant spores. The spores will be activated  
28 following between 1 to 24 hours incubation at  
29 ambient temperature and the biochip will be ready  
30 for use. The biochip can be stored for several  
31 months without deterioration.

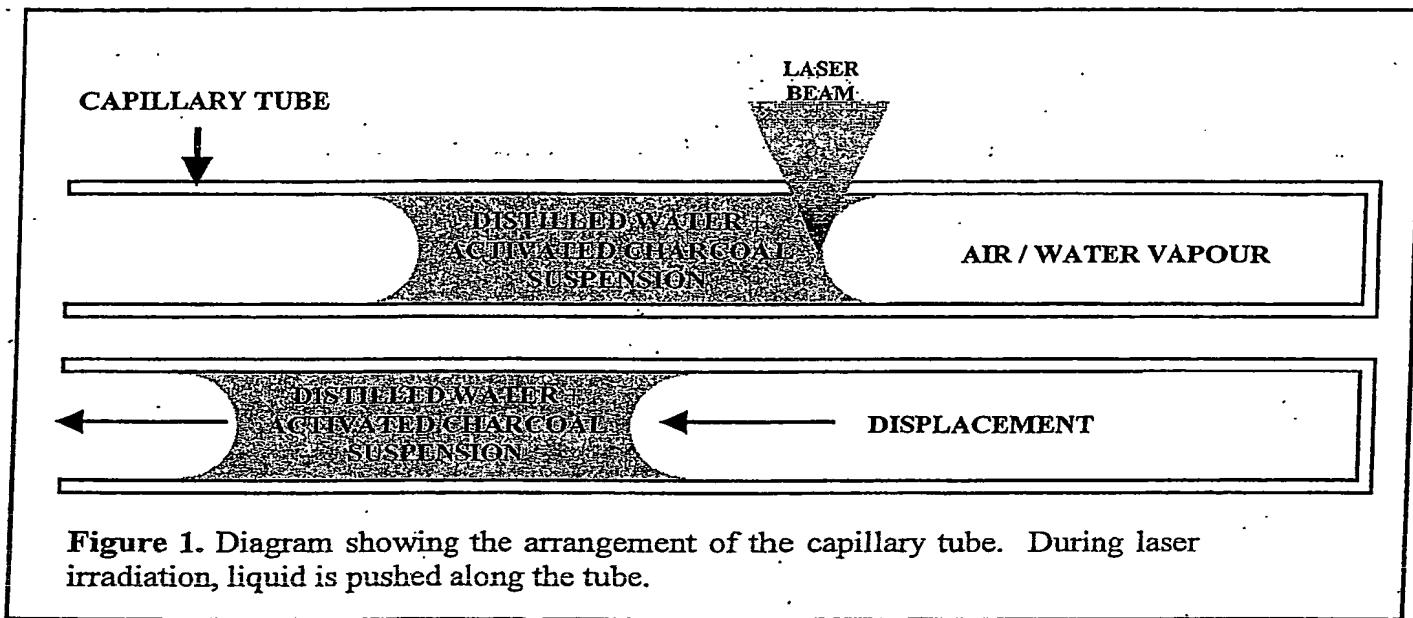


Figure 1. Diagram showing the arrangement of the capillary tube. During laser irradiation, liquid is pushed along the tube.

Figure 2. Images of the capillary described above. The sample was irradiated with 870 nm laser beam and imaged using a confocal microscope. After 30 seconds, 0.195  $\mu$ l of water has been pushed along the tube. After 60 seconds, 0.298  $\mu$ l of water has been pushed along the tube. The irregular black lines within the water represent moving particles of activated charcoal.

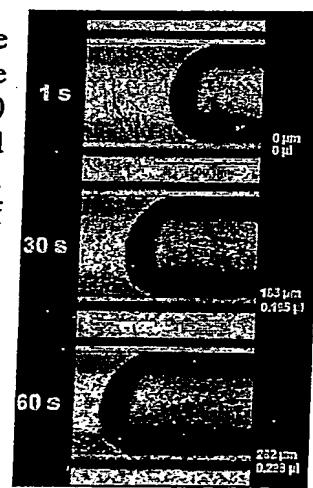
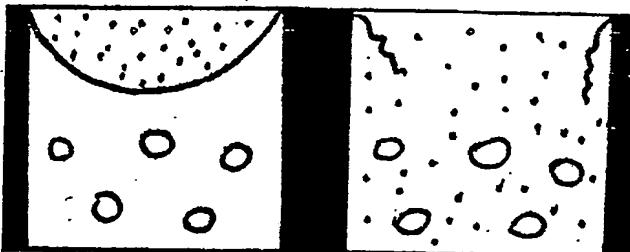
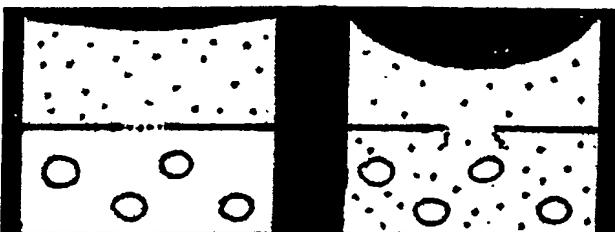


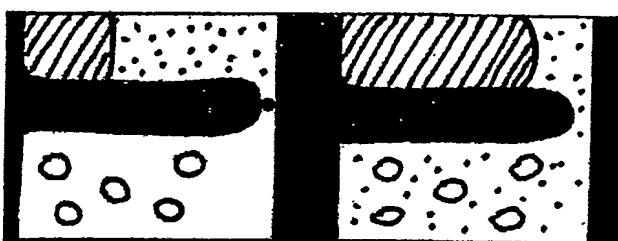
Figure 3. Design for laser-activated chambers.



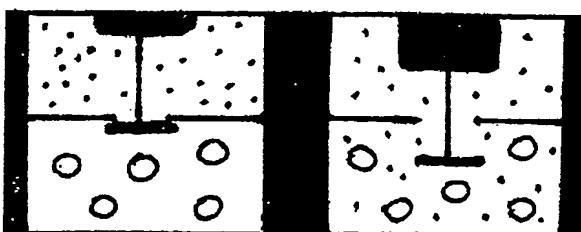
(a) The substrate is held within a membrane "bubble" under tension. The laser ruptures the membrane and contents are released.



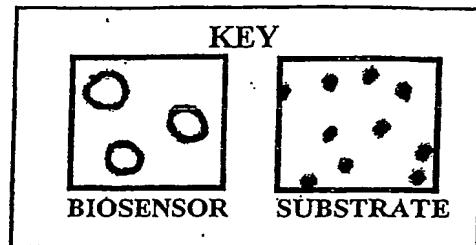
(b) The substrate is held within a separate chamber with a pressure sensitive seal. The laser causes heat sensitive material in substrate chamber to expand, rupturing the seal pushing substrate into biosensor chamber.



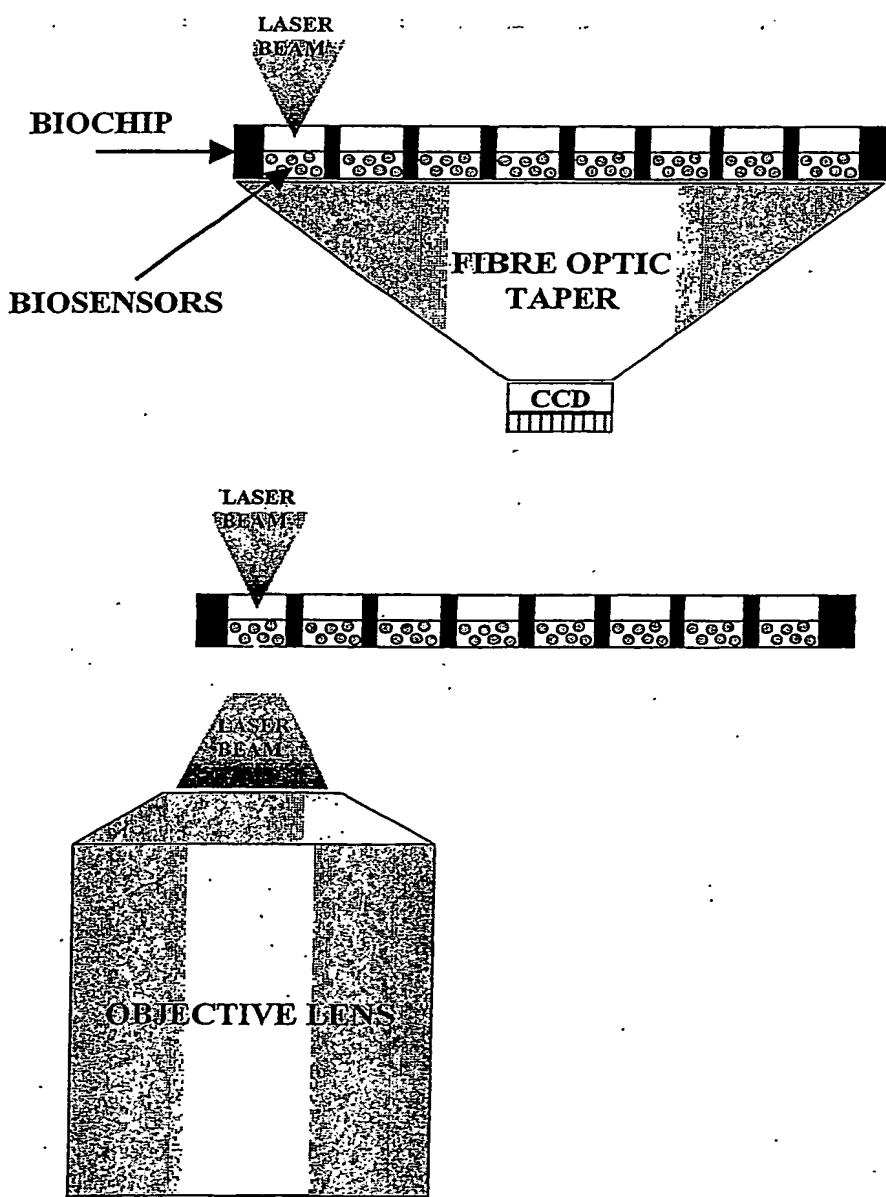
(c) The substrate is held within a cylindrical chamber, and a seal prevents contents mixing. The laser causes heat-sensitive material to expand, breaks seal, and pushes substrate into biosensor chamber in similar way to a hypodermic syringe.



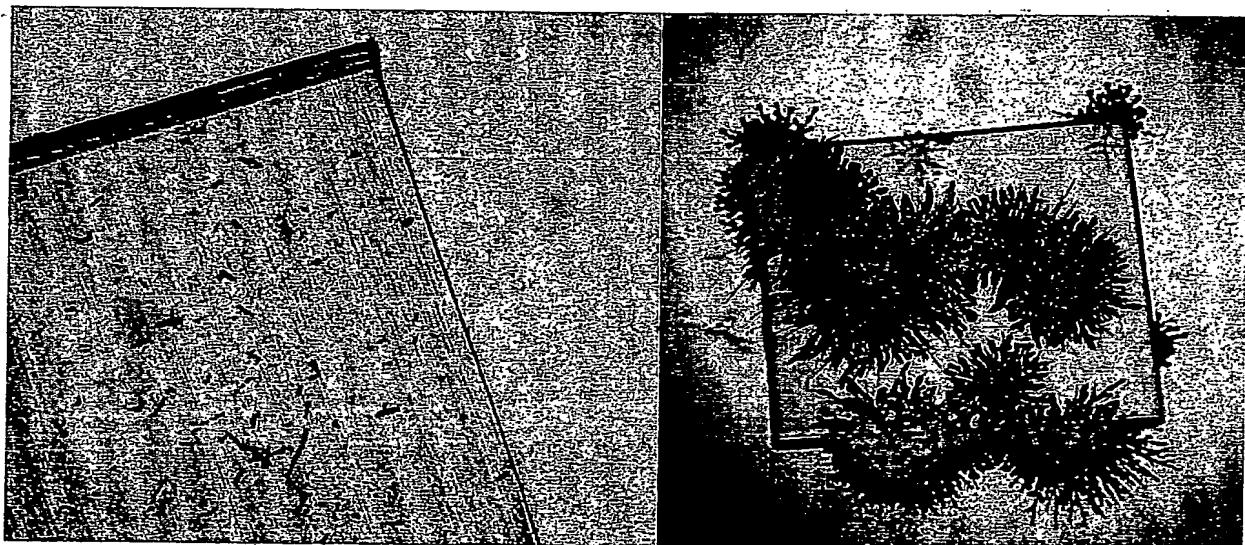
(d) The substrate is held within a separate chamber and sealed by a piston. The piston is anchored in a heat-sensitive material. The laser causes the heat-sensitive material to expand, pushing the piston, opening the seal, and mixing the contents of two chambers.



**Figure 4.** Use of the biochip within an imaging system. The biochip is designed to be imaged, either using a contact-imaging device such as a CCD chip coupled to an optical taper, or an inverted microscope. The laser beam can be directed using the same lens of an inverted microscope, or it can be applied from the opposite side.

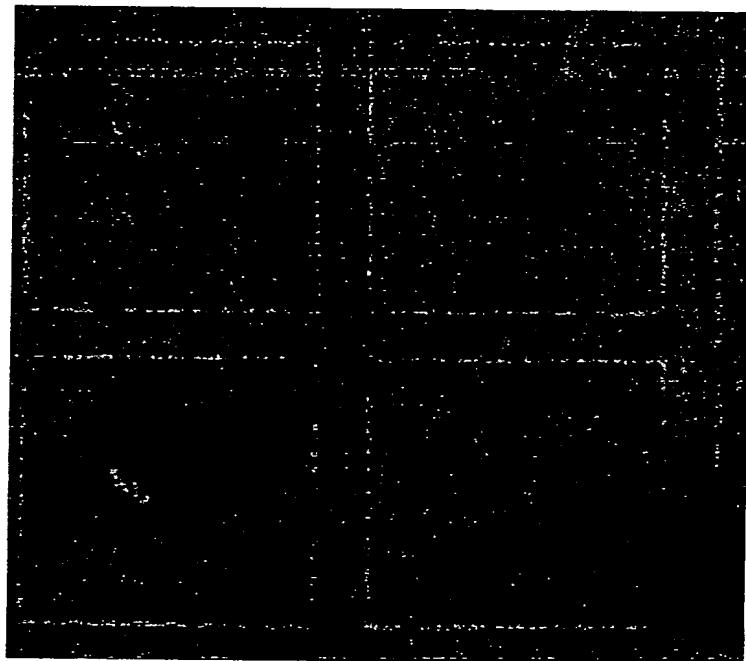


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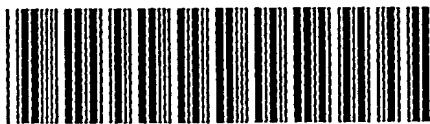
*Fig. 5*

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*Fig. 6*

PCT/GB2004/004081



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